

Date: Wednesday, 13/02/2008 11:42:59 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 37397
 Estimate Number : 13178
 P.O. Number :
 This Issue : 13/02/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run :
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue 08-02-13 DD verified by:

Drawing Name : BUSHING
 Part Number : D36631
 Drawing Number : D3663 REV A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 15/02/2008

Qty: 20 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar .75"
		Comment: Qty.: 0.0437 f(s)/Unit Total : 0.2621 f(s) 303 stainless steel round bar .750" Material: (M303R0750) Batch: M102027 J.F. 08/02/14 20
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		Comment: 1-TURN AS PER FOLIO FA723 & DWG D3663 FOLIO REV: No Folio DWG REV: A J.F. 08/02/14 20
		2-DEBURR AS REQUIRED J.F. 08/02/14 20
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE J.F. 08/02/14 20
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK J.F. 08/02/14 20
5.0	PACKAGING 1	PACKAGING RESOURCE #1 w/0 37397
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 115 C 208102115 20

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BUSHING
Job Number: 37397		Part Number: D36631
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		<i>2008/2/19 20</i> <i>u</i>

DART AEROSPACE LTD	Work Order:	37397
Description: Bushing	Part Number:	03663-1
Inspection Dwg: B663 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

1

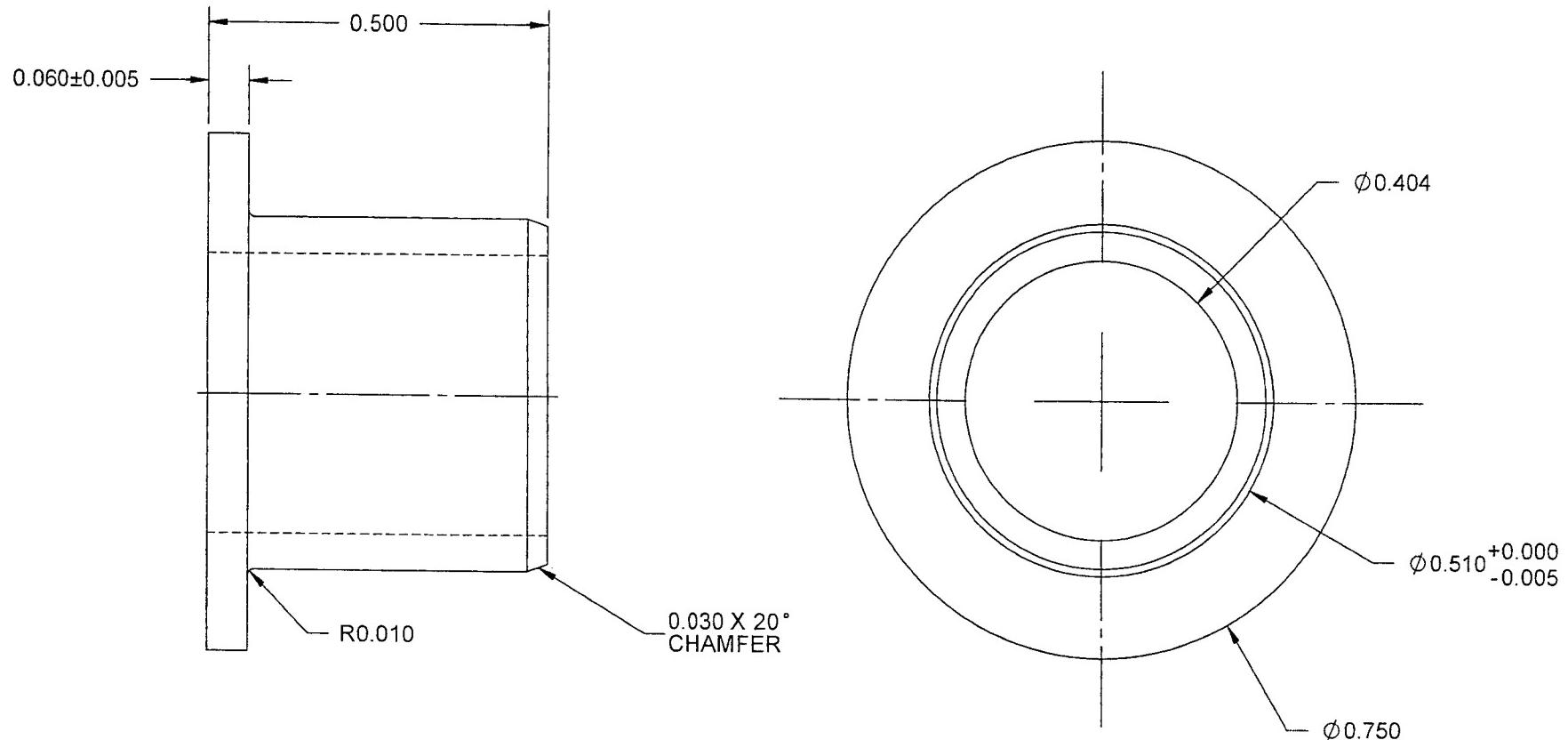
Prototype

Measured by:	J.F.
Date:	08/02/14

Audited by:	<u>L.F.</u>
Date:	<u>08/02/14</u>

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	



D3663-1 BUSHING

RELEASED
07.11.22 [initials]

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303RX.XXX)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.02
- 163-9701*

A	NEW ISSUE		PH	07.04.20
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE USA, INC.		
DRAWN	<i>PH</i>	PORT HADLOCK, WA		
CHECKED	<i>JL</i>	DRAWING NO.		REV. A
MFG. APPR.	<i>DA</i>	D3663		SHEET 1 OF 1
APPROVED	<i>WJ</i>	TITLE		SCALE
DE APPR.	<i>WJ</i>	BUSHING		4:1
DATE	07.04.20		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

